

INVESTIGATION REPORT FOR DOUBLE PANEL-SAME PANEL (5161062-00 ROSA SAX BRAZIL)

DIRECT CAUSE METHOD/PROCESS;	W1: Mixed up of the panel in same caster pallet. W2: No proper checking / browsing inspection conducted before feeding.
INDIRECT CAUSE METHOD/PROCESS	Operators didn't perform proper checking / browsing after adjustment done.

PRODUCTION ACTION PLAN

IMMEDIATE ACTION

Proper checking / browsing of panels during running.

CORRECTIVE ACTION:

Performance of checking / browsing of every panels after adjustment.

(PIC: Feeder)

Performance of random checking / browsing of panels iin catcher area.

(PIC: Catcher)

Orientation of corrective action to all concerned personnel.

(PIC: Leaders and IE Team)

Actual orientation of action plan

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